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Powder-on-Powder Coating & Authentic Wood Grain Finishes



1. What key difference distinguishes sublimation from powder-on-powder coating systems?

Sublimation uses a decorative film transfer, while powder-on-powder uses two powder coating layers.

2. Why do powder-on-powder coating systems reduce differential fading compared with sublimation finishes?

Both coating layers are powder coatings that weather at the same rate. During curing, the layers bond together, eliminating the risk of differential fading.

3. What does the AAMA 2604 standard assess for architectural coatings?

Long-term exterior durability, including colour retention, gloss retention and resistance to weathering.

4. What is Florida natural exposure testing?

A real-world weathering test that exposes coated materials to Florida's high UV, heat and humidity to assess long-term colour and gloss durability.

5. Why must coating warranties be assessed alongside maintenance requirements?

Warranty validity depends on ongoing cleaning and maintenance conditions being met.

6. Why can powder-on-powder aluminium finishes support sustainable building outcomes compared with natural timber in some applications?

They provide a longer service life with reduced maintenance and replacement requirements.